



food inspection process study 5/13/2014

## We are spending to much \$ in overtime!

Identify OT trigger

Allow customer to identify solution

Track established KPIs on the dashboard \*\*shout out to control\*\*



How long does it take to complete an inspection?





What are the key performance indicators?





What is our current operating capacity?

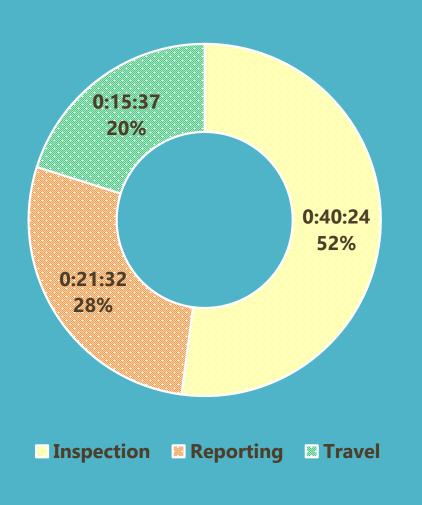




Is there opportunity for process improvement?







= 1:17:33 cycle time



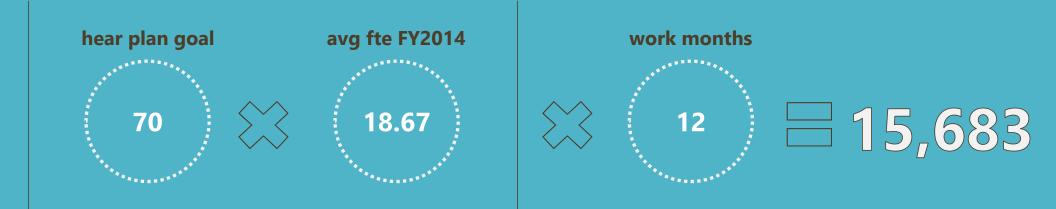


## hear plan goal



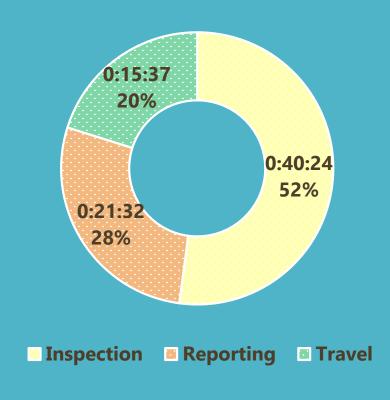


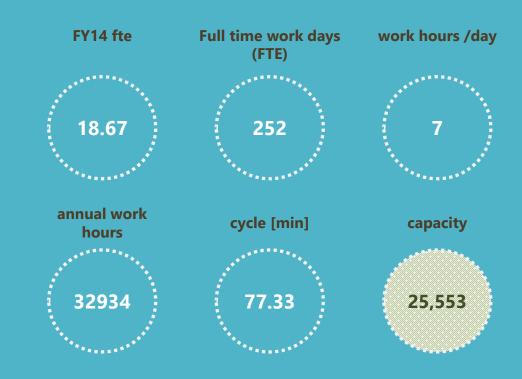






## CAPACITY [kpi based]









## What you can do 25,553

What your aiming for 15,683

-9,870

[61% of capacity]





	Time [min]	Inspections [per day]	Capacity	OT Need	FTE Need	Utilization	
4	77.3	5.4	25,553	0	0	100%	
Cycle time capacity							
<b>4</b>	116.8	4.1	19,715	\$187,344	2.6	77.1%	
Utilization Adj for OT							De
<b>∢</b>	120	4	15,683	\$461,395	8.1	61.3%	n and
Hear plan							- 22
PRO		MPR					4

Increase KPI to match capacity potential.[4 to 4.7-5.4]









